

**Work Order ID 66225**

Tuesday, February 08, 2011 8:45:08 AM



Page 1

Item ID: D4148-5

Accept



Setup Start



Revision ID:

Stop



Item Name: Eyebolt Stud

Start Date: 2/8/2011 Start Qty: 7.00



Required Date: 2/8/2011 Req'd Qty: 7.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursTool ID Tool # Plan  
Code Accept  
Qty Reject  
Qty Reject  
Number Insp.  
Stamp

Draw Nbr

Revision Nbr

D4148

B

105

0.00



Mill Conv

Memo

0.00

Conventional Milling Machine

drill out holes to .250

11/02/10 (7)

110

0.00



QC

Memo

0.00

Quality Control

QC2- Inspect parts off machine FAI/FAIB

11/02/10 (7)

120

0.00



QC

Memo

0.00

Quality Control

QC8- Inspect parts - second check

11/02/10 (7)

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Page 2

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Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

150



Packaging

Packaging

Identify as per dwg & Stock Location: *B3*

0.00

Memo

0.00

re-identify using new B/N

*11/12/10 SP (72)*

160



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

*11/02/10*

*W 11-02-10*

# Picklist Print

Tuesday, February 08, 2011 8:45:04 AM

Page 1

Work Order ID: 66225



Parent Item: D4148-5



Parent Item Name: Eyebolt Stud


Start Date: 2/8/2011

Required Date: 2/8/2011

Start Qty: 7.00

Required Qty: 7.00

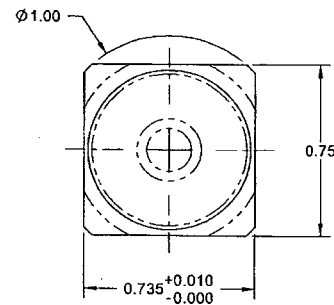
Comments: IPP REV:A NEW ISSUE 10-07-22 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4148-5  Eyebolt Stud		Manufactured	No				Each	0.0000		7			



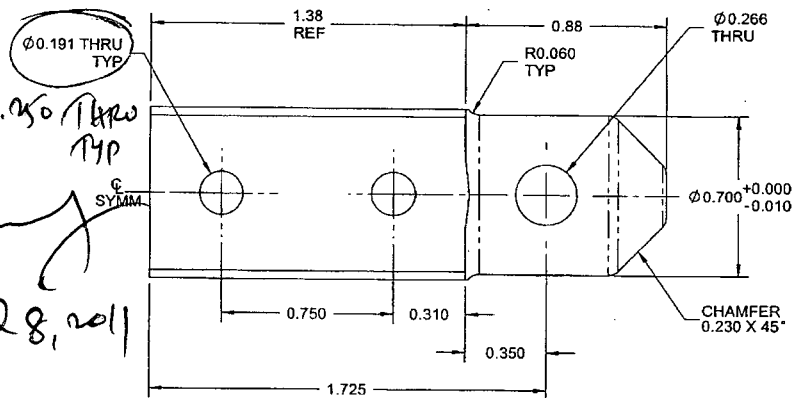
*AS* 1/102/10






66225

RELEASED  
2010-10-28



NOTES:

- 1) MATERIAL: 303/304/316 STAINLESS STEEL BAR PER ASTM A582 OR ASTM A276  
REF DART SPEC M304B OR M303B
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.28 lbs

DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN		DRAWING NO.	REV. C
CHECKED		D4148	SHEET 5 OF 5
MFG. APPR.		TITLE	SCALE
APPROVED		<b>FWD X-TUBE LUG ASSY</b>	NTS
DE APPR.		COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT OR PARTS THEREOF ARE NOT TO BE REPRODUCED OR COPIED IN ANY MANNER WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD	
DATE	10.10.12		